



Dart Aerospace Ltd.
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D5720-041
Job Sheet 194301



Part No: D5720-041

Job Qty: 20 pcs

Part Name: Saddle Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/30/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/6/19

Description:

Type: Stock *SAO*

Note: DWG-D5720 REV:A IPP REV:A 19.03.20 NEW ISSUE DD VERF:JFS IPP REV:B 19.04.23 AS PER REV.A
DWG DD VERF:JFS

Ship Via:

Bill of Materials

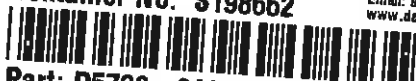
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	20 pcs	5/6/19	5/6/19	0.00	5.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		<i>ML</i>
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 9	20 pcs	5/6/19	5/6/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		<i>a</i>
							QC 9 - 9		
120	QC 5	20 pcs	5/6/19	5/6/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



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Container No: S198662



Part: D5720-041

Job No: 194301

Serial No/Batch: S198662

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/17/19

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130 Packaging 3-1 - Stock - B4B 20 pcs	5/6/19	0.00 0.00	QC 5 - 50	12
			QC 5 - 30	
			QC 5 - 40	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	DAS
			Packaging 3 - 6 - B4B	28
			Packaging 3 - 7 - B4B	9-89
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
140 QC 21 - SA 20 pcs	5/6/19	0.00 0.00	QC 21 - SA - 21	
			QC 21 - SA - 70	
			QC 21 - SA - 53	

Part Op 100 - S.S ROD: M138974 1- WELD D5720-3 TO D5720-1 AS PER DWG 2- WELD D5720-5 TO D5720-1 AS
 Descriptions: PER DWG 3- AS PER NOTE 9 GRIND WELD FLUS IF NECESSARY. 4- INSTALL BOLTS HAND-TIGHT AS PER DWG
 OK TO DRILL THE 0.316" HOLES ON D5720-5 RADIUS BLOCK @ 0.316" AFTER WELDING IF NECESSARY

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5720-1	Clamp	20 pcs (1 ea)	100-Large Fab - Welded Assy-1	5177793
D5720-3	Bridge	20 pcs (1 ea)	100-Large Fab - Welded Assy-1	5177675
D5720-5	Radius Block	40 pcs (2 ea)	100-Large Fab - Welded Assy-1	5186611-512849
MS21043-5	Nut	40 Ea (2 ea)	100-Large Fab - Welded Assy-1	5186842
NAS1149C0532R	Washer	40 Ea (2 ea)	100-Large Fab - Welded Assy-1	5106842
NAS1802-5-26	Bolt, Cres	40 Ea (2 ea)	100-Large Fab - Welded Assy-1	5183647

32 EACH
 32 EACH
 32 EACH

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D5720-1	20	11	0
	D5720-3	20	10	0
	D5720-5	40	22	0
	MS21043-5	40	244	0
	NAS1149C0532R	40	300	0
	NAS1802-5-26	40	20	0
Part Specifications				
Specifications could not be found.				

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